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D4149-5

Job Sheet 192777



Part No: D4149-5

Job Qty: 30 pcs

Part Name: Eyebolt Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/19

Job Tracking No:

Due Date: 4/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Doosan - 1	30 pcs	4/22/19	4/22/19	0.00	15.00	Doosan - 1	
120	QC 8	30 pcs	4/22/19	4/22/19	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	DAS 52 9-89
							QC 8 - 52	
							QC 8 - 23	
150	Packaging 3-1 - Stock - B4B	30 pcs	4/22/19	4/22/19	0.00	0.00	Packaging 3 - 1 - B4B	19/04/29
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	

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					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	34081
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - SA	30 pcs	4/22/19	0.00	0.00	QC 21 - SA - 21	APR 29 2019
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - (Doosan Lathe) turn as per dwg and folio FA950
 Descriptions: 120 - (QC8- Inspect parts - second check)
 150 - Identify as per dwg & Stock Location: _____
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	7.5000 ft (25 ea)	100-Doosan - 1	S167683

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M303R1.000	8	52	0

Part Specifications				
Spec No	Description	Target/Tolerance	Limits	Type
1	Eyebolt Stud	0.250inches + 0.003	0.253	Diameter
2	Eyebolt Stud	1.380inches ± 0.030	1.410	1.380
3	Eyebolt Stud	0.400inches + 0.000	0.400	0.3965
4	Eyebolt Stud	0.700inches - 0.010	0.710	0.7055
5	Eyebolt Stud	0.030inches ± 0.010	0.040	Radius
6	Eyebolt Stud	0.375inches + 0.000	0.375	Diameter
7	Eyebolt Stud	0.700inches + 0.000	0.700	Diameter
8	Eyebolt Stud	0.200inches ± 0.010	0.210	0.198
9	Eyebolt Stud	1.500inches ± 0.010	1.510	1.499
10	Eyebolt Stud	0.060inches ± 0.030	0.090	Radius
11	Eyebolt Stud	2.880inches ± 0.030	2.910	2.8785
12	Eyebolt Stud	0.310inches ± 0.010	0.320	0.314
13	Eyebolt Stud	0.750inches + 0.003	0.753	0.752
14	Eyebolt Stud	0.750inches ± 0.030	0.780	0.745
15	Eyebolt Stud	0.735inches ± 0.010	0.745	0.739

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					